

Work Order ID 126455

126455

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Monday, November 10, 2014 12:46:45 PM

Item ID: D139-799-017

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Cargo Floor Protector

Stop

NS2

Start Date: 11/10/2014 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/10/2014 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: MCS

Date: 11-11-10

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D139-799	H

Smb

100	Document Control	0.00							
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FEB 19 2015

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D139-799-017
CHG003

DAS
06
9-89

110	Pick Kit	0.00							
-----	----------	------	--	--	--	--	--	--	--

110

Packaging

Memo

0.00

Packaging

Smb
15/1/29

DAS
45

FEB 18 2015

DAS
06
9-89

120	QC4- 100% Inspect kits for completeness	0.00							
-----	---	------	--	--	--	--	--	--	--

120

QC

Memo

0.00

Quality Control

FEB 19 2015

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Item ID: D139-799-017

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Cargo Floor Protector

Stop ***NS2***

Start Date: 11/10/2014 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 11/10/2014 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D139-799-017
Location: 040
PPP rev: _____

FEB 19 2015

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

15/2/19

U15-0214

Picklist Print

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Work Order ID: 126455

126455

Parent Item: D139-799-017

D139-799-017

Parent Item Name: Cargo Floor Protector

Start Date: 11/10/2014

Required Date: 11/10/2014

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B 10.06.08 new issue DD verf:JLM IPP REV:B
AS PER ECN 11-598 11-06-05 JLM VERF BY:DD IPP Rev:C 11.09.27
PER CHG003 DD verf:EC IPP Rev:D 11.11.16 removed (1)
D4153-1 & add (1) -3 DD verf:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4153-3		Manufactured	No			110	Each	13.0000	1	1		Smb 11/1/29	DAS 46 9-89
D4153-3									**				
Joggle Bracket													

DAS
86
9-89

Location Loc Qty Loc Code

ST197 13

103123 7

111410 6

D3580-1		Manufactured	No			110	Each	63.0000	2	2		Smb 11/1/29	DAS 46 9-89
D3580-1									**				
Joggle Bracket													

DAS
86
9-89

Location Loc Qty Loc Code

ST050 63

121071 62

121572 1

D3628-1		Manufactured	No			110	Each	798.0000	2	2		Smb 11/1/29	DAS 46 9-89
D3628-1									**				
Washer, Cupped													

DAS
86
9-89

Location Loc Qty Loc Code

FG 10

83587 10

ST053 788

116783 287

123627 500

96822 1

Picklist Print

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Work Order ID: 126455

126455

Parent Item: D139-799-017

D139-799-017

Parent Item Name: Cargo Floor Protector

Start Date: 11/10/2014

Required Date: 11/10/2014

Start Qty: 1.00

Required Qty: 1.00

D4130-5 Manufactured No

110 Each 1.0000 1 1

D4130-5

Fwd Cargo Floor Protector

**

Smp
11/1/29
DAS
46
9-89

DAS
86
9-89

Location

Loc Qty

Loc Code

ST201B

1

(23605)

1

D4130-7 Manufactured No

110 Each 1.0000 1 1

D4130-7

Center Cargo Floor Protector

**

Smp
11/1/29
DAS
46
9-89

DAS
86
9-89

Location

Loc Qty

Loc Code

ST201B

1

(98855)

1

D4130-9 Manufactured No

110 Each 0.0000 1 1

D4130-9

Aft Cargo Floor Protector

**

Smp
11/1/29
DAS
46
9-89

D4153-1

Manufactured No

110 Each 9.0000 1 1

D4153-1

Joggle Bracket

**

Smp
11/1/29
DAS
46
9-89

DAS
86
9-89

Location

Loc Qty

Loc Code

ST260a

9

(108164)

9

D4166-1 Manufactured No

110 Each 12.0000 2 2

D4166-1

Placard, Max Load

**

Smp
11/1/29
DAS
46
9-89

DAS
86
9-89

Location

Loc Qty

Loc Code

FG

5

83381

4

83488

1

ST096

7

111411

1

(123608)

6

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Shop Packet Print

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5.0 PARTS LIST

Qty -011	Qty -012	Qty -015	Qty -017	Qty -019	Qty -112	Part Number	Description
X						D139-799-011	MAINTENANCE STEP KIT, LH
	X					D139-799-012	MAINTENANCE STEP KIT, RH
		X				D139-799-015	ENGINE WASH KIT
			X			D139-799-017	CARGO FLOOR PROTECTOR KIT
				X		D139-799-019	CABIN FLOOR PROTECTOR KIT
					X	D139-799-112	MAINTENANCE STEP WITH GRAB BAR KIT, RH
			2			D3580-1	JOGGLE BRACKET
			2	8		D3628-1	CUPPED WASHER
1						D4092-041	MAINTENANCE STEP ASSEMBLY
	1					D4092-042	MAINTENANCE STEP ASSEMBLY
		2				D4121-1	HOSE ASSEMBLY
		1				D4121-3	HOSE ASSEMBLY
		1				D4121-5	HOSE ASSEMBLY
				1		D4130-1	FWD CABIN FLOOR PROTECTOR
				1		D4130-3	AFT CABIN FLOOR PROTECTOR
			1			D4130-5	FWD CARGO FLOOR PROTECTOR
			1			D4130-7	CENTER CARGO FLOOR PROTECTOR
			1			D4130-9	AFT CARGO FLOOR PROTECTOR
		1				D4131-041	MANIFOLD ASSEMBLY
		1				D4131-043	DOUBLER ASSEMBLY
		2				D4146-1	FITTING
			1			D4153-1	JOGGLE BRACKET
			1			D4153-3	JOGGLE BRACKET
				4		D4153-5	CLAMP PLATE
			2			D4166-1	PLACARD, MAX LOAD
		2				D4182-1	FITTING, QUICK DISCONNECT
		1				D4384-1	PLACARD
					1	D4526-042	MAINTENANCE STEP ASSEMBLY, RH
2	2				2	AN6H12A	BOLT
2	2				2	AN6H13A	BOLT
		4				AN526-1032R16	SCREW
		2				AN832-6J	UNION
		4				AN924-6J	NUT
		20				MS21919WDG09	CLAMP
6	6				6	NAS1149D0663J	WASHER (or AN960JD616)
		4				NAS1149C0932R	WASHER (or AN960C916L)

Wrong
Revision.

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Revision: I
Date: 14.03.06